



**Steel Construction Certification Scheme Limited**  
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## Welding Certificate

### 2273 – CPR – 0480 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an  
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0480  
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the  
Construction Products Regulation or CPR.

**Manufacturer**

**Alliance Structures Ltd**

**Facilities of the Manufacturer:**

Chatsworth Court, Hopper Hill Road, Eastfield Industrial Estate,  
Scarborough, North Yorkshire, YO11 3YS

**Standard**

BS EN 1090-2: 2008 + A1:2011

**Execution Class**

up to EXC 4 according to BS EN 1090-2:2008+A1:2011

**Welding Process(es)**

135 – MAG welding with solid wire electrode

**Base Material(s)**

The following material groups in accordance with PD CEN ISO/TR 15608:  
Group 1 Steel with yield  $\leq 355$ MPa - in quality levels up to and including K2

**Responsible Welding Coordinator** Jeff Garner – IWE (up to and including EXC 4)

**Attestation**

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

**Date of first issue**

October 2015

**Date of this issue**

26 June 2018

**Expiry date**

25 June 2021

**Validity Period**

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Scheme Manager:**  
SL Blackman  
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